

NSK

LONG-LIFE WATER-RESISTANT BEARING GREASE

EXTENDING EFFECTIVE BEARING PERFORMANCE IN ROLLING MILLS



STAY IN MOTION. STAY IN CONTROL.

NSK GREASE FOR SEALED-TYPE ROLLER BEARINGS



FLAKING - CAUSE AND PREVENTION

Flaking occurs when small pieces of bearing material are split off from the smooth surface of the raceway or rolling elements due to rolling fatigue, causing areas with rough and coarse texture. Causes may include poor lubrication, improper lubricant, entry of foreign debris and entry of water.

Particularly for the sealed type 4-row tapered roller bearings, NSK developed long-life water-resistant grease (AQGRD R1) which is enhanced in base oil viscosity and special water-resistant additives.



Above: AQGRD R1 grease

Left: Operating condition of bearings for work rolls

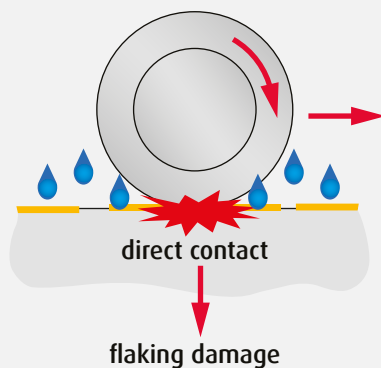
Benefits of Water-resistant AQGRD R1 Grease Technology

- › Inhibits water entry to rolling surface
- › Minimizes premature flaking and rust
- › More than doubles bearing flaking life versus conventional grease
- › Reduces grease consumption and grease waste

CONVENTIONAL GREASE VERSUS AQGRD R1

Failure Mode: Conventional Grease

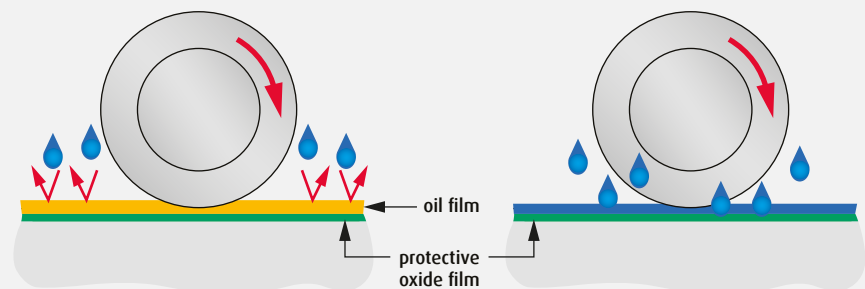
Grease deterioration due to water entry leads to metal on metal contact and flaking damage



Advantages: New Water-resistant AQGRD R1 Grease Technology

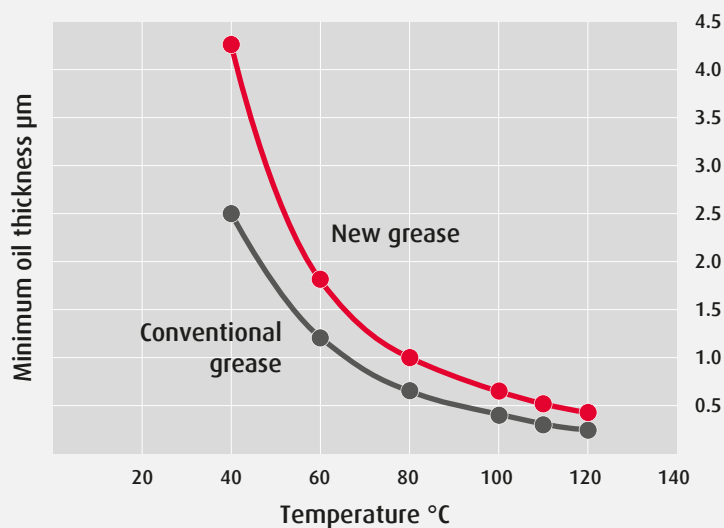
The ability to repel water with a thicker layer of oil film and the protective oxide film

In the case where there is insufficient lubrication, the protective oxide film is still able to prevent water contact between the roller and the surface

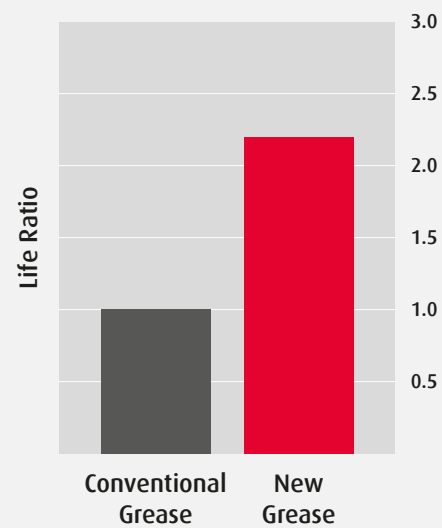


indirect contact prevents flaking and rust resulting extension of bearing life

BASE OIL VISCOSITY



FLAKING LIFE TEST



Conditions:

Bearing: 32968, P/C: 0.15, Speed: 567 r/min

Cold rolling work roll at following conditions:

Bearing: HR32017XJ (open single-row tapered roller bearing)
 Room temperature while bearing temperature at 60-70 °C
 Radius force: 35.8kN, Axle force: 15.7kN, P/C: 0.25
 Speed: 1500 r/min

TYPICAL ANALYSIS

CONTENTS	AQGRD R1 GREASE
Color	Yellow
NLGI grade	2
Consistency (worked penetration)	322
Base oil	Mineral oil
Thickener	Lithium complex soap
Base oil viscosity, mm ² /s at 40°C / at 100°C	352 / 28.7
Viscosity index	108
Dropping point (°C)	216
Oil separation (mass %)	1.4
Oxidation stability (kPa)	30
Water washout (mass %)	59
Corrosion preventive properties (based on ASTM D1743)	#1 (no corrosion)





NSK AMERICAS

United States

NSK Corporation
Ann Arbor MI
1.888.446.5675

Canada

NSK Canada Inc.
Mississauga ON
1.888.603.7667

Mexico

NSK Rodamientos Mexicana,
S.A. de C.V.
Silao Guanajuato MX
52.472.500.9500

Brazil

NSK Brasil Ltda.
Sao Paulo SP
55.11.3269.4700

Argentina

NSK Argentina SRL
Buenos Aires
54.11.4762.6556

Latin America

NSK Latin America Inc.
Miami FL
1.305.477.0605

Website:

www.nskmetals.com

NSK Americas:

www.nskamericas.com

NSK Global:

www.nsk.com

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